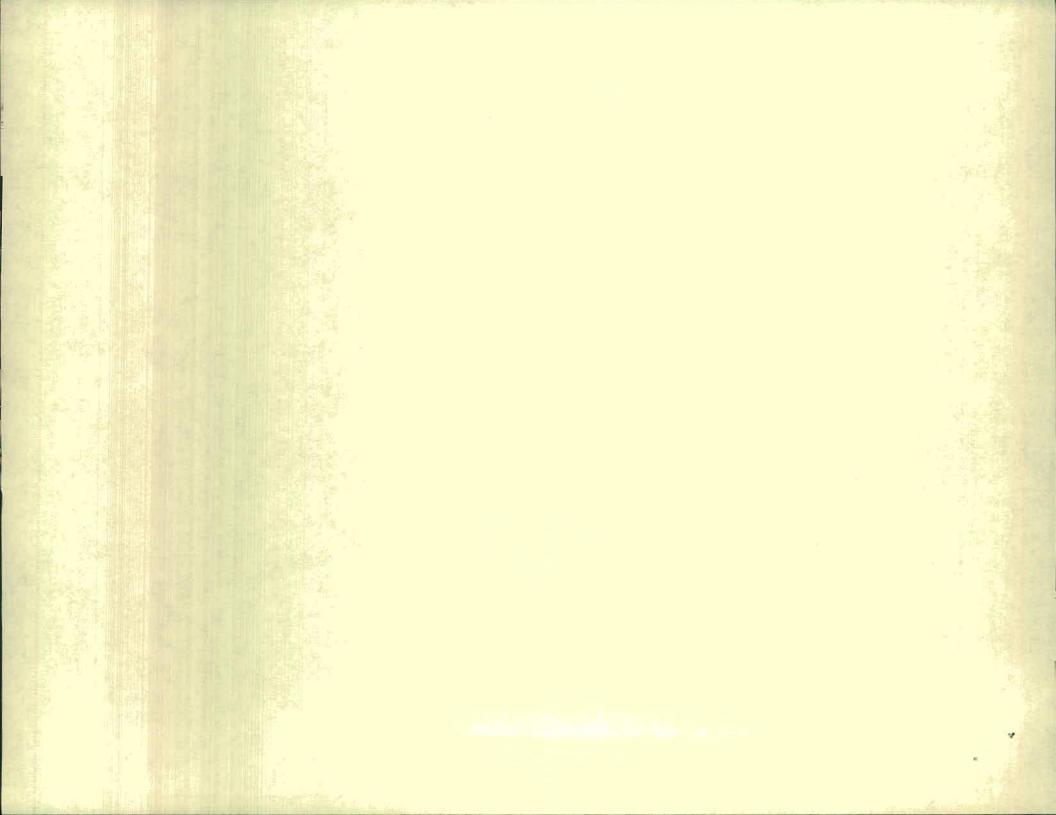
Date: Tuesday User: Rim John	r. 1/16/2007 11:07:05 AM		Process She	et	Spl	D7/	03/09	
	: CU-DAR001 Dart Hel	icopters Services	Drawing		: 1/4 TURN FAST	0 1		
Job Number Estimate Number P.O. Number This Issue Prsht Rev. First Issue	: 30255 - 2 : 10096 : 4 107	No. : HIM : MACHINED PA		Number Number Revision	: D103858B : D1038 : N/A : B : 1/17	Qty:	40 80 Um:	Each
Written By Checked & Approved Comment	Est Rev:F	05.02 Reformat; Add 06-08-16 Updated Pa	ON MODE OF THE PARTY AND	127		· ·		
Additional Product	0			- %				
Job Number:					Fi .	<		
Seq. #:	Machine Or Operation	on:	Description					
1.0	DC		DOCUMENT CONTR	OL				6
Commer	nt: DOCUMENT CON Create white labels		is			11		
2.0	D2023		Extrusion, Fastener R	ail •				
Commer	extrusion, Fastene Batch: 321		80.0000 Each(s)	C	mh o	Nosla	7	88
3.0	BAND SAW		BAND SAW				1.11	
Commer		23 to length 21.81" (+0.06/-0.00)	9		102/a	3	88
4.0	HAÁS1	× •	HAAS CNC VERTICA	AL MACHININ	IG #1			
		Folio and Dwg D1038	3-58	J.F.	Ind.	07/02	124	8
5.0	QC2		INSPECT PARTS AS		E OFF MACHINE	07/	22/20	(00)
Comme	nt: INSPECT PARTS	AS THEY COME OF	F MACHINE	T.C./	ma	3	00/01/	00

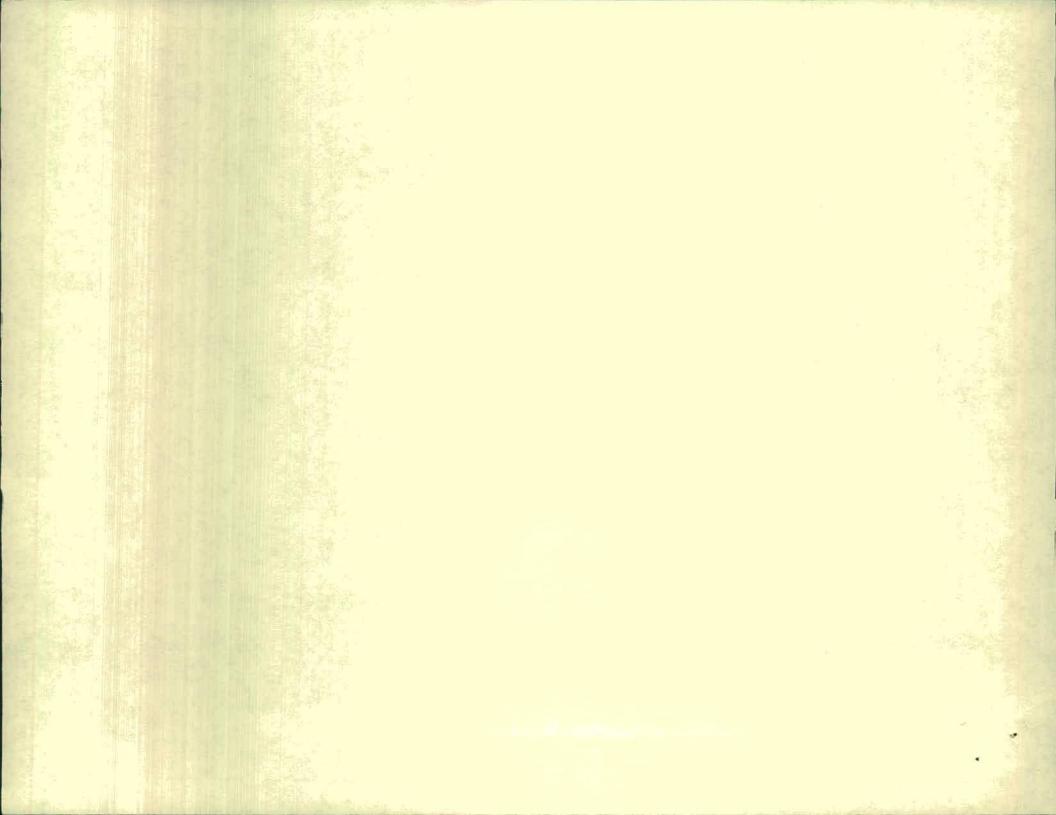


/16/2007 11:07:05 AM **Process Sheet** ston Drawing Name: 1/4 TURN FASTNER RAIL (BLACK) CU-DAR001 Dart Helicopters Services Part Number: D103858B er: 30255 Description: Machine Or Operation: SECOND CHECK 6.0 Comment: SECOND CHECK SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 & MEDIUM FAB RESOURCE 1 Comment: SMALL Deburr INSPECT WORK TO CURRENT STEP QC5 8.0 Comment: INSPECT WORK TO CURRENT STEP **OUTSIDE SERVICES** 9.0 Comment: Sub-Contracting OUTSIDE SERVICES Issue P/O: 3/96 C207/02/27 Black Anodize as per Dwg D1038 PACKAGING RESOURCE #1 PACKAGING 1 10.0 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage QC3 11.0 x40 Comment: Inspect Anodize. Place in foam to protect anodize SMALL & MEDIUM FAB RESOURCE 1 12.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Stake ,050 stainless steel wire per Dwg D1038-58 using DT8389 2-Grind wire flush and deburr 3-Clean

Page 2

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Form: rprocess



i/16/2007 11:07:05 AM **Process Sheet** Drawing Name: 1/4 TURN FASTNER RAIL (BLACK) CU-DAR001 Dart Helicopters Services Part Number: D103858B ver: 30255 Description: Machine Or Operation: INSPECT WORK TO CURRENT STEP 13.0 QC5 03/08(WORK TO CURRENT STEP Comment: INSPECT PACKAGING RESOURCE #1 PACKAGING 1 14.0 Comment: PACKAGING RESOURCE #1 mlo7/03/08 ×40 1-Pack each fastener rail into a cardboard tube 2-Roll Part in foam . 3-Install red cap at each end and secure with tape. 4-Apply white labels to cardboard tubes 5-Identify and Stock Location: FINAL INSPECTION/W/O RELEASE 15.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE 4.07.0308 Job Completion

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